



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 175929



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/12/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/28/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		5/28/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs		5/28/18	0.00	0.00	QC4		
125	DC	1 pcs		5/28/18	0.00	0.00	DC		
130	Packaging	1 pcs		5/28/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		5/28/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011
Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5069620
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	5069008

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-041	1	11	0
	K10003	1	4	0

Part Specifications

Specifications could not be found.

Plex 4/12/18 11:45 AM Dart.lajeunesse.marie

5069620

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation	Disposition	Completed By
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and / Supervisor
oval Verification

/ QA Coordinator
Approval

Root Cause			
Environment ☐	No Re-verification ☐	Press ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bench ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Cent ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Crack ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimper ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

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CANADA
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Container No: S076426

Part: D205-634-011

Job No: 175929

Serial No/Batch: S076426

Revision: _____

Inspector: _____

Exp Date: 05/30/2018

Instructions: _____

Date: 05/30/18